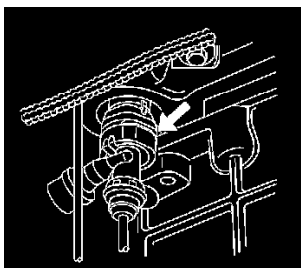


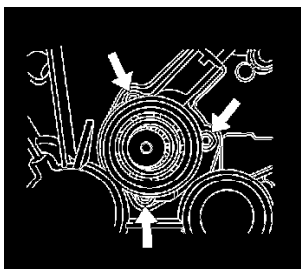
Clutch Slave Cylinder: Service and Repair

Clutch Actuator Cylinder Replacement

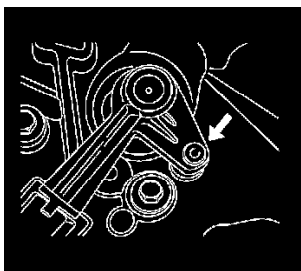
Removal Procedure



1. Disconnect the clutch actuator cylinder line.
2. Remove the transmission.



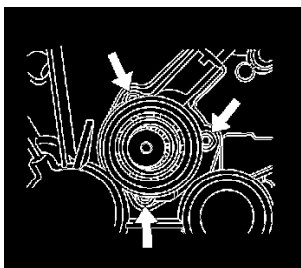
3. Remove the clutch actuator cylinder bolts from the transmission.



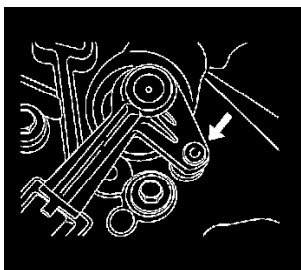
4. Remove these components from the transmission:
 - ^ The upper bolt
 - ^ The clutch actuator cylinder

Installation Procedure

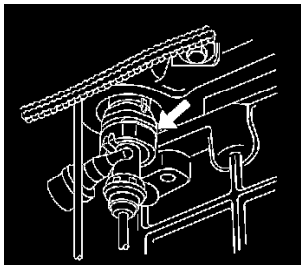
1. Lubricate the inside diameter of the bearing with GM P/N 12345777, or equivalent.



2. Install these components to the transmission:
 - ^ The clutch actuator cylinder
 - ^ The bolts



3. Install the upper line release bolt.
4. Install the transmission.



5. Connect the clutch actuator cylinder line.
6. Bleed the hydraulic system.