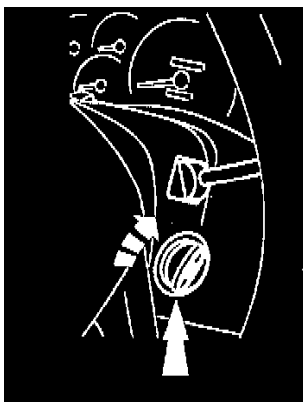


## Ignition Switch Lock Cylinder: Service and Repair

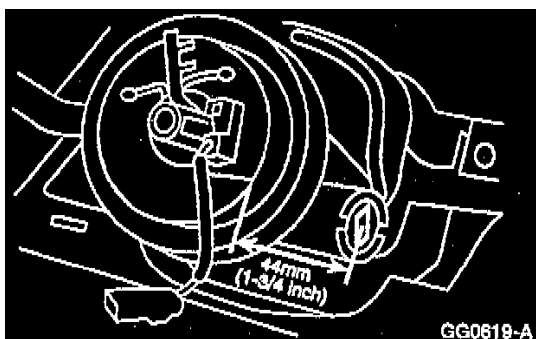
### Non-Functional

#### REMOVAL

1. Disconnect the battery ground cable.
2. Remove the steering wheel.

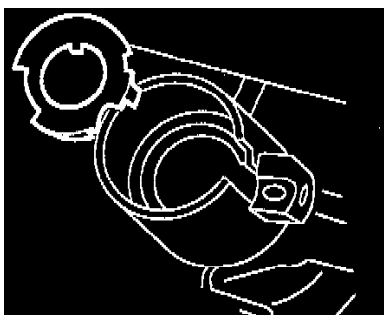


3. Twist off the cap from the ignition switch lock cylinder.

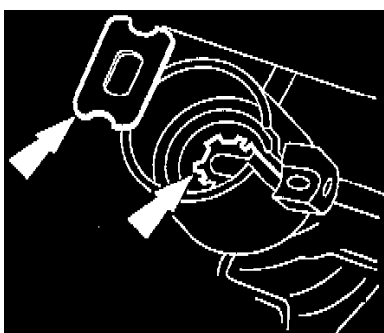


4. Remove the ignition switch lock cylinder.

- Use a 1/8-inch diameter drill bit to drill out the lock cylinder retaining pin.
- Use a 3/8-inch diameter drill to drill down the middle of the ignition lock key slot until the ignition switch lock cylinder breaks loose.
- Remove and discard the ignition switch lock cylinder and drill shavings from the steering column.

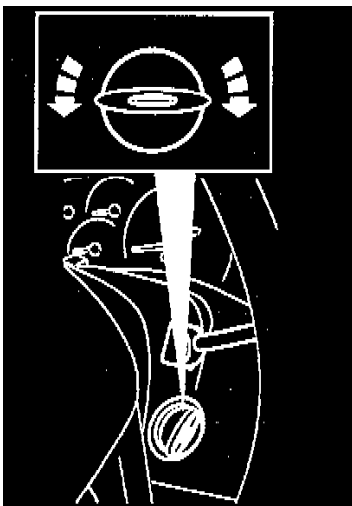


5. Remove the bearing retainer.



6. Remove the bearing and the gear.
  - Thoroughly clean all drill shavings from the steering column and inspect it for damage.

## INSTALLATION



1. Follow the removal procedure in reverse order.
  - Verify ignition switch lock cylinder operation.

**NOTE:** Use a new ignition switch lock cylinder.